



Installation, Operation & Maintenance Instructions

Ovens & Incubators

Welland Range

This manual is for the guidance of operators of the above products and should be read before the oven is connected to the electricity supply.

CONTENTS

Section		Page
1.0	Symbols & Warnings	2
2.0	Installation	3
3.0	Operation	4
4.0	Maintenance	6
5.0	Repairs & Replacements	7
6.0	Fault Analysis	9
7.0	Circuit Diagrams	10
8.0	Fuses & Power Settings	11
9.0	Specifications	12

Manuals are supplied separately for the temperature controller (and overtemperature controller when fitted).

Please read the controller manuals before operating the oven.



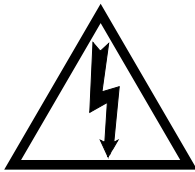
1.0 SYMBOLS & WARNINGS

1.1 Switches and Lights



Supply Light: when the oven is connected to the electrical supply the light in the adjacent switch glows

1.2 Warning Symbols



DANGER of electrical shock– read any warning printed by this symbol.



DANGER – hot surface. Read any warning printed by this symbol.
WARNING: all surfaces of an oven may be hot.



DANGER – read any warning printed by this symbol.

2.0 INSTALLATION

2.1 Unpacking & Handling

Remove the shelves and runners from the packaging before attempting to move the equipment.

Lift the unit by its base. The door should not be used to support the equipment when moving it. Use two people to carry the oven where possible. Remove any packing material from the inner chamber before use.

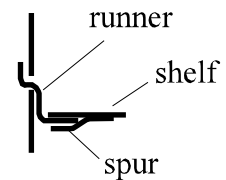
2.2 Siting & Setting Up

Place the oven on a level surface. If overtemperature protection is not fitted, ensure that the unit can be directly observed.

Ensure that there is free space behind the oven. There are vents in the back which must not be obstructed.

Ensure that the oven is placed in such a way that it can be quickly switched off or disconnected from the electrical supply - see below.

The ends of the runners should be inserted into the vertical columns of holes simultaneously at the front and the back. The bar should then be rotated through 90° in a downwards direction to secure it in place. The shelves slide onto the runners such that the spurs on the lower side of the shelf are under the bar; this prevents the shelf from tilting forwards when partially withdrawn.



2.3 Electrical Connections

Connection by a qualified electrician is recommended.

All ovens covered by this manual are made for single phase A.C. supply, which may be Live to Neutral non-reversible, Live to Neutral reversible or Live to Live.

Check the rating label before connection. The supply voltage should agree with the voltage on the label, and the supply capacity should be sufficient for the amperage on the label.

The supply should be fused at the next size equal to or higher than the amperage on the label. A table of the most common fuse ratings is also given in section 8.1 of this manual. Where a supply cable is present there are internal supply fuses; customer fusing is preferred but not essential.

Oven with supply cable: either wire directly to an isolator or fit with a line plug.

Oven without supply cable: a permanent connection to a fused and isolated supply should be made to the internal terminals after temporary removal of the back panel.

Connection by line plug: the plug should be within reach of the operator, and should be quickly removable.

Connection to isolating switch: this should operate on both conductors (single phase) or on all live conductors (three phase), and should be within reach of the operator.

The supply **MUST** incorporate an earth (ground).

CONNECTION DETAILS			<i>Supply type</i>	
Supply	Terminal label	Cable colour	<i>Live-Neutral</i>	<i>Reversible or Live-Live</i>
<i>1-phase</i>	L	Brown	To live	To either power conductor
	N	Blue	To neutral	To the other power conductor
	PE	Green/Yellow	To earth (ground)	To earth (ground)

3.0 OPERATION

The instructions for operating the temperature controller are given in a separate manual.

If the oven is fitted with a time switch, see also the supplementary manual LS03.

If cascade control is fitted, see the supplementary manual LS07.

If the oven has variable speed fan, air extraction or stoving and curing options, please also see the appropriate section on the next page of this manual.

3.1 Operating Cycle

The oven is fitted with a combined Supply light and Instrument switch. The light is on whenever the oven is connected to the supply. The switch cuts off power to the controller(s).

If the oven has fan-assisted circulation, the fan operates when the instrument switch is switched on.

Connect the oven to the electrical supply. The Supply light should glow.

Operate the instrument switch to activate the temperature controller; the **O** position is *off*, the **I** position *on*. The controller becomes illuminated and goes through a short test cycle.

Adjust the temperature controller – see the controller manual.

Overtemperature option - Hydraulic thermostat. Set the rotary dial to the desired protection temperature.

Overtemperature option - Digital. If the overtemperature controller has not yet been set as required, set it and activate it according to the instructions in the appropriate manual.

Unless a time switch is fitted and is off, the oven starts to heat up according to the controller set point or program.

To switch the oven off, set the Instrument switch to **O**. If the oven is to be left off, isolate it from the electrical supply.

3.2 Overtemperature Control (if fitted)

The overtemperature controller should typically be set at 15°C above the main controller. If an overtemperature condition occurs, always investigate the possibility that the main control system has failed.

An overtemperature condition always cuts off power to the heating elements. To reset the condition, first either allow the oven to cool, or increase the overtemperature setting.

Hydraulic thermostat. If the overtemperature trip operates then a click occurs and a warning light near the thermostat lights up; the reset button on the thermostat pops out. Reset by pressing the button. In some models the reset button is directly accessible. In others it is necessary to turn the thermostat dial till the hole lines up with the reset button and press it using a small diameter rod.

Digital. A light in the overtemperature controller flashes. Reset the overtemperature controller according to the instructions in the appropriate manual.

3.3 Vents

On the back of the unit are two vents, inlet and exhaust. The inlet vent is covered by a baffle which should be left in place.

The exhaust vent is closed by a butterfly valve which can be controlled from the front panel. Rotate the knob clockwise to open the vent, anticlockwise to close.

In non-fan models there is only a small flow of air through the chamber. With fan versions, fumes are pushed out through the exhaust vent by fan action, and drawn in through the inlet vent.

3.4 Explosive Vapours



The standard models are not suitable for drying or heat treatment applications where vapours are released which are combustible or which can form explosive mixtures with air. For such applications only use models supplied with the stoving and curing option.

3.5 Atmospheres

When an optional gas inlet is fitted there is a label near the inlet saying "INERT GAS ONLY". In practice *inert* or *oxidising* gases may be used, but not combustible or toxic gases. The oven chambers are not gas tight, so it should be understood that gas usage may be high, and that the chamber is likely always to contain some air. Residual oxygen levels of 1% are to be expected.

3.6 Variable Speed Fan Option

When this is ordered, a variable speed control is fitted in the fan circuit. Operation of the control is self-explanatory.

Please note that there is a minimum setting at which the fan motor starts up when the oven is switched on. Find this setting by experiment, and mark the position on the control or front panel.

It is unlikely that a control setting of less than 50% would ever be required, as there would be very little air flow inside the oven.

3.7 Fan Exhaust and Moisture Extraction Options

When one of these options is fitted a vent duct at the back adds 45mm to the unit depth. 25mm free space should be left behind the vent to prevent damage. The motor and fan box and outlet vent are on the top of the unit, adding 270mm height. The outlet vent is a 64mm o/d tube to which suitable ducting can be connected if required.

Please note that the heater element power rating may be increased; check the rating label for power and fuse requirements.

Start the extraction unit using the amber switch on the control panel; this is only functional when the instrument switch is on.

The amount of air exhaust can be controlled by adjusting the vent control knob on the control panel.

When the unit is turned on, there may be a drop in internal temperature before the oven recovers to the setpoint value.

3.8 Stoving and Curing Option

The oven is fitted with an explosion relief panel and a powered exhaust fan. The exhaust fan is physically similar to that described above.

With this option the fan runs all the time that the oven is switched on.

A pressure switch detects that there is sufficient air flow through the chamber, and prevents the oven from heating if the exhaust fan is not working correctly. If the pressure switch does not detect sufficient air flow, a fault light comes on and the oven is prevented from heating up.

At least 200mm free space must be left at the back and side of the oven to allow the explosion relief panel to break out if there is a rapid build up of pressure inside the chamber.

4.0 MAINTENANCE

4.1 General Maintenance

No routine maintenance is required other than the occasional replacement of consumable items.

The oven outer surface may be cleaned with a damp cloth. Do not allow water to enter the interior of the case. Do not clean with organic solvents.

Fan models: the motor is sealed for life; no lubrication is required.

4.2 Calibration

After prolonged use the controller and/or thermocouple could require recalibration. This would be important for processes which require accurate temperature readings. A quick check using an independent thermocouple and temperature indicator should be made from time to time to determine whether full calibration is required.

For a quick check of the temperature shown by the control thermocouple and oven controller, a portable temperature indicator and probe thermocouple may be used. Lenton can supply these items.

Depending on the controller, the controller manual may contain calibration instructions.

4.3 After Sales Service

Lenton's service division (Thermal Engineering Services) has a team of Service Engineers capable of repair, calibration and preventive maintenance of furnace and oven products at our customers' premises throughout the world. We also sell spares by mail order. A telephone call or fax often enables a fault to be diagnosed and the necessary spare part despatched.

Each furnace has its own record card at Lenton. In all correspondence please quote the serial number, model type and voltage given on the rating label of the furnace. The serial number and model type are also given on the front of this booklet when supplied with a furnace.

To contact Thermal Engineering Services or Lenton see the back page of this manual.

4.4 Recommended Spares Kits

Lenton can supply individual spares, or a kit of the items most likely to be required. Ordering a kit in advance can save time in the event of a breakdown. Each kit comprises a thermocouple, a solid state relay, an instrument switch, an element or set of elements, and a door seal; for fan models the kit includes a fan and motor assembly. Individual spares are also available.

When ordering spares please quote the model details as requested above.

4.5 Power Adjustment

The control system incorporates electronic power limiting. The power limit parameter may not be accessible to the operator, in which case, if it is necessary to alter the limit, Lenton can assist with instructions.

Rarely, in the case of uncommon voltages (e.g. outside the range 220-240V or the 3-phase equivalent), the power limit parameter may be set to a value other than 100%. Do not increase the value to 100%. See section 8.2 for details of any power limit settings.

Occasionally the power limit is set to zero to permit demonstration of the controls without the heating elements taking power. In this case the power limit is accessible to the operator and may be reset to its standard value, usually 100: see section 8.2.

5.0 REPAIRS & REPLACEMENTS

5.1 Safety Warning – Disconnection from Supply

Always ensure that the oven is disconnected from the supply before repair work is carried out.



5.2 Safety Warning - Refractory Fibrous Insulation

This oven contains refractory fibres in its thermal insulation. These materials may be in the form of fibre blanket or felt, vacuum formed board or shapes, mineral wool slab or loose fill fibre.



Normal use of the oven does not result in any significant level of airborne dust from these materials, but much higher levels may be encountered during maintenance or repair.

Whilst there is no evidence of any long term health hazards, we strongly recommend that safety precautions are taken whenever the materials are handled.

Exposure to dust from fibre which has been used at high temperatures may cause respiratory disease.

When handling fibre always use an approved mask, eye protection, gloves and long sleeved clothing.

Avoid breaking up waste material. Dispose of waste fibre in sealed containers.

After handling rinse exposed skin with water before washing gently with soap (not detergent). Wash work clothing separately.

Before commencing any major repairs we recommend reference to the European Ceramic Fibre Industry Association Bulletin No. 11 and the UK Health and Safety Executive Guidance Note EH46.

We can provide further information on request. Alternatively our service division can quote for any repairs to be carried out at your premises or ours.

5.3 Panel Removal



Disconnect the oven from the electrical supply.

Control panel. Open the door and remove two screws located in recesses on the left side of the control panel (these screws are covered with plastic caps). Lift the panel, pull forward the bottom of the panel, and lower the panel to disengage it from the top of the body. Note that the panel remains connected by wiring. Do not disconnect any wiring without first making a careful note of all the connections.

Internal Element Cover. Open the door. Side cover (fan models): remove any screws holding the panel. Bottom cover (non-fan): no screws; the panel clips into place. Remove the cover.

5.4 Temperature Controller Replacement

2116, 2416, 2408 etc. Ease apart the two lugs at the side; grip the instrument and withdraw it from its sleeve; push in the replacement.

5.5 Solid-state Relay Replacement

Remove the control panel as given above. Make a note how the wires are connected to the solid state relay, and disconnect them.

Remove the solid state relay from the aluminium plate.

Replace and reconnect the solid state relay ensuring that the heat-conducting thermal pad is sandwiched between the relay and the base panel or aluminium plate. Alternatively a thin layer of white, heat-conducting silicon paste may be applied between the new relay and the plate.

Replace the removed panel.

5.6 Thermocouple Replacement

Remove the control panel and the internal cover as given above.

Make a note of the thermocouple connections, and how the thermocouple is placed and fixed. Colour codings are:

<i>negative</i>	<i>positive (type K)</i>
white	green

Disconnect the thermocouple from its controller terminals or terminal block.

Re-assemble with the new thermocouple observing the colour coding.

5.7 Element Replacement

Remove the control panel and the internal cover as given above. The element terminals are low down in the side compartment.

Disconnect the wires from the element terminals. Remove any starlock washers - these may need to be cut with wire cutters. Remove any clips holding the element inside the chamber, and withdraw the element.

Reverse the procedure with the new element.

Run the oven at a low temperature and check that it is controlling properly, to find out whether the element failure was caused by a fault in the control circuit.

5.8 Fuse Replacement

Remove the smaller of the two back panels. Larger models: remove the side panel of the control compartment.

Depending on the model, supply fuses and control circuit fuses may be mounted in their own holders, or may be on a circuit board which contains an EMC filter. The fuses are marked with their ratings.

Take care not to disconnect the wires leading from the EMC filter without first recording their positions: they must be reconnected to the correct terminals.

6.0 FAULT ANALYSIS

A. Oven Does Not Heat Up

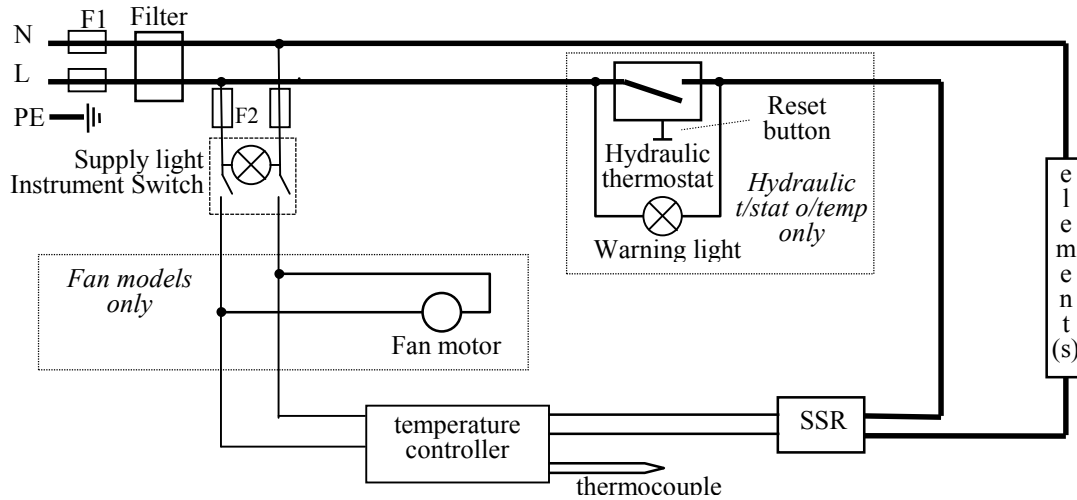
- | | | |
|--|--|--|
| 1. The SUPPLY light is OFF | → No power from the supply | → Check the fuses in the supply line |
| 2. The SUPPLY light is ON | → The controller shows a very high temperature or a code such as S.br | → The thermocouple has broken or has a wiring fault |
| | → The controller shows a low temperature | → The SSR could be failing to switch on due to internal failure, faulty logic wiring from the controller, or faulty controller |
| | → There are no lights glowing on the controller | → The controller may be faulty or not receiving a supply due to a faulty switch or a wiring fault |

B. Oven Overheats

- | | | |
|---|---|---|
| 1. Oven only heats up when the instrument switch is ON | → The controller shows a very high temperature | → The controller is faulty |
| | → The controller shows a low temperature | → The thermocouple may have been shorted out or may have been moved out of the oven |
| | | → The thermocouple may be mounted the wrong way round |
| | | → The controller may be faulty |
| 2. Oven heats up when the instrument switch is OFF | → The SSR has failed "ON" | → Check for an accidental wiring fault which could have overloaded the SSR |

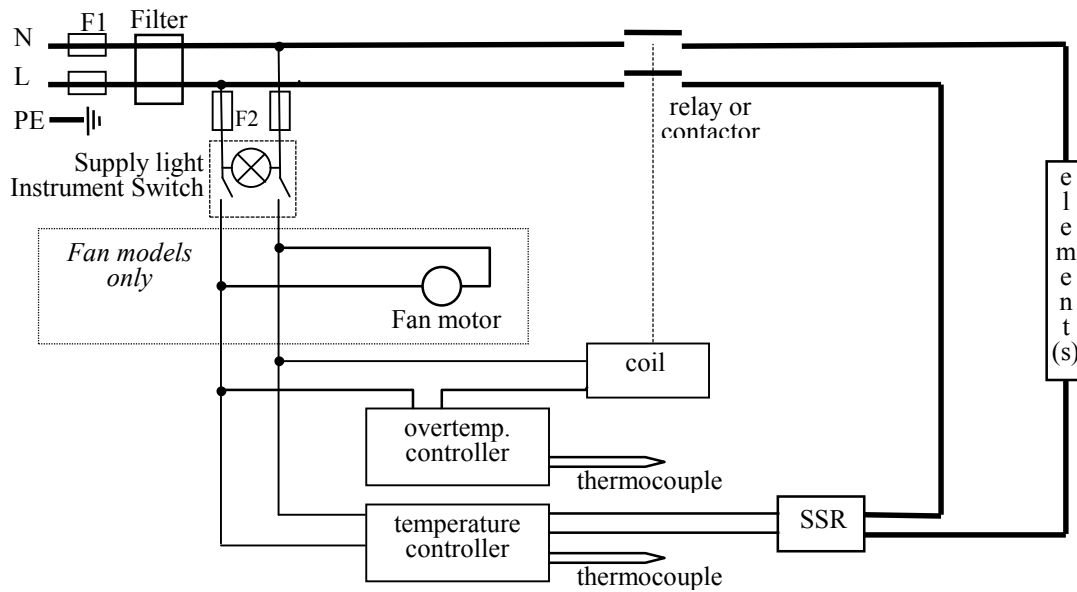
7.0 CIRCUIT DIAGRAMS

7.1 Single Phase (overtemperature control: none or hydraulic thermostat)

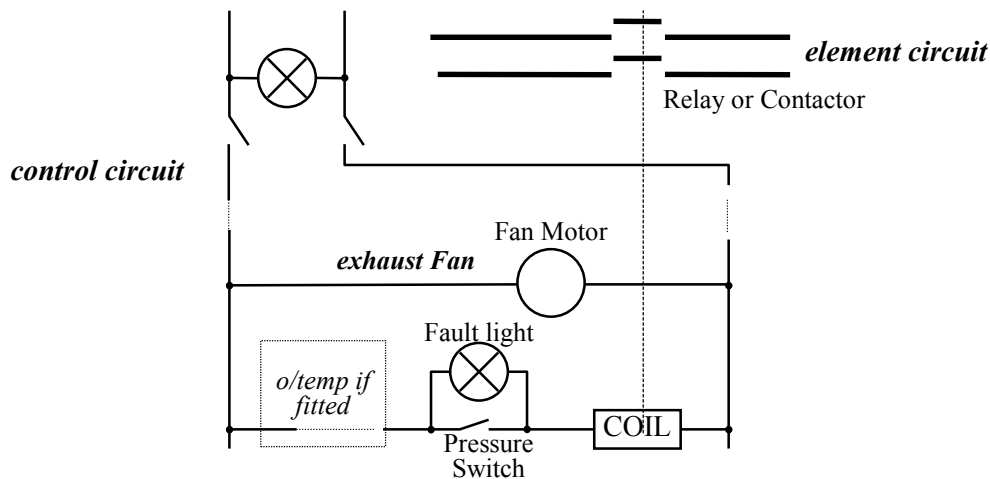


Note on Hydraulic Thermostat. When used on models rated over 16 Amps, a contactor is fitted, with the hydraulic thermostat in the coil circuit – similar to 7.2.

7.2 Single Phase (overtemperature control: digital)



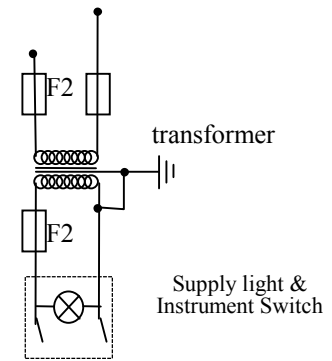
7.3 Stoving & Curing (addition is made to circuit).



7.4 Higher Voltages (e.g.254V)

The control circuit contains an isolating transformer to reduce the control voltage to 240V or similar.

This also applies if a specific request is made to run the instrumentation on a lower voltage than the elements.



8.0 FUSES & POWER SETTINGS

8.1 Fuses

F1-F2: Refer to the circuit diagrams.

<i>F1</i>	Internal supply fuses	Up to 16A: fitted on board to EMC filter. Over 16A: fitting depends on EMC filter and whether supply cable is present.	32mm x 6mm type F
<i>F2</i>	Auxiliary circuit fuses	Fitted on board to some types of EMC filter. Not fitted in some non-fan models.	2 Amps glass type F On board: 20mm x 5mm Other: 32mm x 6mm
	Customer fuses	Required if no supply cable fitted. Recommended if cable fitted.	See rating label for amperage; see table below for fuse rating.

Model	Phases	Volts	Supply Fuse	Volts	Supply Fuse	Control Fuse
WIN30, WIF30	1-phase	220-240	5A	110-120	5A	2A
WN30	1-phase	220-240	5A	110-120	7A	2A
WF30	1-phase	220-240	5A	110-120	10A	2A
WIN60	1-phase	220-240	5A	110-120	5A	2A
WIF60	1-phase	220-240	5A	110-120	7A	2A
WN60	1-phase	220-240	5A	110-120	10A	2A
WF60	1-phase	220-240	7A	110-120	12.5A	2A
WIN120, WIF120	1-phase	220-240	5A	110-120	7A	2A
WN120	1-phase	220-240	7A	110-120	12.5A	2A
WF120	1-phase	220-240	10A	110-120	20A	2A
WIN200, WIF200	1-phase	220-240	5A	110-120	10A	2A
WN200	1-phase	220-240	10A	110-120	25A *	2A
WF200	1-phase	220-240	12.5A	110-120	25A *	2A

* internally 4 x 12.5A may be fitted

8.2 Power Settings

All models are designed for a power limit (DPH_i) of 100% with the following exceptions to date:

- any model on 254V: 89%
- WN200 on 110V: 89%; on 120V: 75%
- WF120 on 208V: 89%
- WF200 on 120V: 90%

9.0 SPECIFICATIONS

Lenton reserves the right to change specifications without notice.

9.1 Models Covered by this Manual

MODEL	Max. Temp. (°C)	Max. Power (kW)	Chamber Size (mm)			Approx. Capacity (l)	Net Weight (kg)
			H	W	D		
<i>Welland Range Incubators - no fan</i>							
WIN30	80°C	0.25	255	330	320	27	35
WIN60	80°C	0.68	350	390	420	57	49
WIN120	80°C	0.68	450	490	520	115	69
WIN200	80°C	1.0	700	590	520	215	98
<i>Welland Range Incubators - with fan</i>							
WIF30	80°C	0.25	300	290	320	28	35
WIF60	80°C	0.68	400	390	420	66	49
WIF120	80°C	0.68	500	490	520	127	69
WIF200	80°C	1.0	750	590	520	230	98
<i>Welland Range Ovens - no fan</i>							
WN30	300°C	0.75	255	330	320	27	33
WN60	300°C	1.0	350	390	420	57	46
WN120	300°C	1.5	450	490	520	115	65
WN200	300°C	2.25	700	590	520	215	90
<i>Welland Range Ovens - with fan</i>							
WF30	300°C	1.0	300	290	320	28	33
WF60	300°C	1.5	400	390	420	66	46
WF120	300°C	2.0	500	490	520	127	65
WF200	300°C	2.7	750	590	520	230	90

9.2 Environment

The ovens contain electrical parts and should be stored and used in indoor conditions as follows:

temperature: 5°C - 40°C *-(note: incubators other than cooled incubators cannot maintain a low temperature unless the ambient temperature is also low)*

relative humidity: maximum 80% up to 31°C decreasing linearly to 50% at 40°C

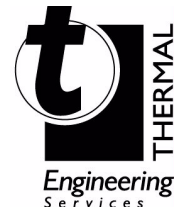
For preventive maintenance, repair and calibration of all Furnace and Oven products, please contact:

Thermal Engineering Services

Telephone: UK: 0845 3308035 Int: +44 1433 623335

Fax: UK: 0845 3308036 Int: +44 1433 623336

Email: service@thermalservice.com



Lenton

LF15-3.02

6/10/00

Welland

Lenton Thermal Designs

PO Box 2031

Hope Valley

S33 6BW

Tel: (+44) (0) 1433 621515

Fax: (+44) (0) 1433 623600

Email: sales@lentonfurnaces.com